

Intact® H12



Technical Datasheet

SUGGESTED USES: Bio-based specially formulated, cost-effective hotmelt glue stick for a wide range of packaging applications.

- Cost-effective packaging hotmelt glue stick for rapid closing of cartons
- Fast setting and high molten tack for use on paper & cardboard
- High seal resistance - withstands heat shrink tunnels & high ambient temperatures

BASE: Synthetic Polymer

TECHNICAL DATA:	Viscosity at 180°C (Brookfield, <i>Thermoseal System</i>) (ASTM 03236)	4000 ± 1200 cPs
	Softening point (R&B) (ASTM E28)	102 ± 6 °C
	Colour	Yellow
	Open Time	Medium

PROPERTIES: 40% bio-based material

Low density - recycled friendly

High thermal stability means the adhesive is stable without changes in the processing or adhesion properties

All components comply with paragraph 21 CFR 175.105 of FDA Legislation

APPLICATION: Apply with industrial glue guns.

CLEANING: Use Intact Hotmelt Cleaner for external use and surfaces.

FORM OF SUPPLY: Sticks 12mm. 10kg boxes.

STORAGE: Cool and dry area, temperatures between 10°C and 35°C
Storage life: at least 1 year according to our experience

RE ORDER CODE: HMS120010

For advice samples substrate test series contact us on 01203 200000 or visit www.intactadhesives.com

The information contained in this datasheet is based on our knowledge and tests in our laboratory and experience and does not constitute a guarantee of performance. We do not accept responsibility for any liability derived from these indicators or results obtained in our products as the performance of an adhesive is significantly affected by substrates and application conditions. We are not responsible for any damage caused by the use of our products. We do not recommend that adequate tests be performed in our laboratory or plant to determine if the product meets all of our requirements. Customers who undertake modifications during a running production are recommended to assist us with information on to us. Please note that our machines are set to the parameters as well as the substrates to be bonded are checked. Please refer to Intact Adhesives terms and conditions of sale.